



# Point-of-Use Ionizing Blower

## MODELS 6422e/6422e-AC

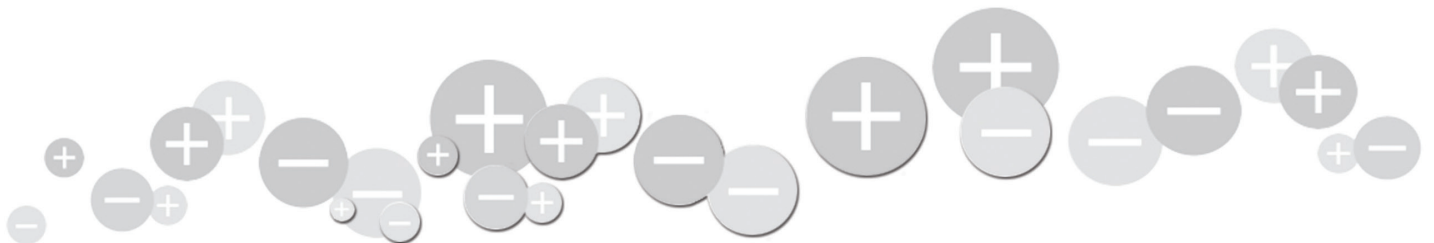
The Simco-Ion Point-of-Use Ionizing Blower Model 6422e is the most efficient small blower of its kind for controlling static discharge in hard-to-reach areas. In the tight confines of process tools, ionization must be easy and cost-effective but carry the same level of sophistication found in larger ionizers. The Model 6422e features our self-balancing IsoStat<sup>®</sup> technology and the new fan-stall indication and alarm output feature that notifies the user immediately if the fan has stopped running rather than continue operations without ionization. This new feature, designed to recognize Industry 4.0 requirements, makes this the most reliable blower of its kind. The Model 6422e meets the challenge of cost and features that your process demands by delivering worry-free ionization.





### Features

- IsoStat<sup>®</sup> technology
- Small form factor available in steady-state DC ion emission blowers
- 24 VDC or 24 VAC input
- Fan-stall indication and alarm output
- Facility Monitoring System (FMS) interface
- Operational failure alarm
- U-bracket mounting

### Benefits

- Self-balanced; no calibration needed
- The innovative design offers fast discharge times in confined (point-of-use) areas
- Can connect directly to your process equipment's power source or your wall power
- Immediate notification if the fan stops rather than continue operations without ionization
- Faster response to ionization failure with notification through tool or FMS
- Provides visual notification of any operational failures
- The flush or angled mounting means the blower will reach constrained spaces



Specifications	
<b>Input Voltage</b>	24 VDC (±10%), 6W max or 24 VAC (±10%), 50-60 Hz, 6W max
<b>Output Voltage</b>	5-6 kV at emitter points
<b>Discharge<sup>1</sup></b>	±1000-100V <4 sec @ 1' (30 cm) with 24 VAC (<5 sec @ 1' (30 cm) with 24 VDC)
<b>Balance</b>	±20V @ 1' (30 cm) away
<b>Ion Emission</b>	Steady-state DC
<b>Emitters</b>	Tungsten wire emitter points; internally shielded
<b>Airflow</b>	23 cfm (typ)
<b>Cleanroom Class</b>	Meets ISO 14644 Class 5 (Fed Std. 209E Class 100)
<b>Operating Temp</b>	Temperature 50-95°F (10-35°C); humidity 20-60% RH, non-condensing
<b>Ozone</b>	<0.004 ppm (typ)
<b>Indicators</b>	Green POWER and red ALARM LEDs
<b>Mounting</b>	U-bracket, factory installed
<b>Dimensions</b>	With bracket: 4.95"H x 4.10"W x 2.48"D (125 x 104 x 63 mm) Without bracket: 4.36"H x 3.26"W x 2.48"D (111 x 83 x 63 mm)
<b>Weight</b>	With bracket 12.7 oz (357g); without bracket 11.2 oz (314g)
<b>Warranty</b>	Two year warranty
<b>Certifications</b>	
Transformer 14-1420-01	
<b>Input Voltage</b>	120 VAC ±10%, 60 Hz
<b>Output Voltage</b>	24 VAC, 60 Hz @ 500 mA, ±5%
<b>Dimensions</b>	3.0"H x 1.9"W x 1.6"D (76.5 x 48.5 x 40 mm)
<b>Weight</b>	0.9 lb (0.4 kg)
<b>Certifications</b>	
Transformer 14-1430-01	
<b>Input Voltage</b>	230 VAC ±10%, 50 Hz
<b>Output Voltage</b>	24 VAC, 50 Hz @ 500 mA, ±5%
<b>Dimensions</b>	3.2"H x 2.2"W x 1.9"D (81.5 x 56.5 x 48.5 mm)
<b>Weight</b>	0.9 lb (0.4 kg)
<b>Certifications</b>	
AC Adapter 14-1322	
<b>Input Voltage</b>	120-240 VAC ±10%, 50/60 Hz
<b>Output</b>	24 VDC @ 400 mA
<b>Dimensions</b>	1.31"H x 2.00"W x 2.85"L (33.25 x 50.8 x 72.5 mm)
<b>Weight</b>	0.25 lb (0.11 kg)
<b>Certifications</b>	

<sup>1</sup> Tested in accordance with ANSI/ESD STM3.1-2015.

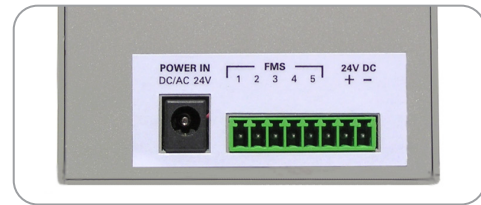
## Enhanced Capabilities

An alarm LED on the front of the blower indicates a high voltage circuitry failure. A five-pin facility monitoring system (FMS) interface is accessible on the rear of the blower. The FMS interface provides a 4-20 mA current loop and relay output connection. Together with the 24 VDC input connection, the FMS output is situated on a convenient terminal block, designed for easy integration with your process equipment.

## Power Options

The Model 6422e blower may be powered by 24 VAC or 24 VDC from power supplies or directly from process equipment to fit your application. For 100-120 VAC input power, use #14-1420-01; for 230 VAC, use #14-1430-01; and for applications where DC input power is preferred, use #14-1322 or another 24 VDC source (performance will be reduced using DC power).

## Auto-Clean System



The Auto-Clean System features a brush mechanism that sweeps the emitter points when the blower is turned off and on. During the operation of the fan, the brush automatically retracts to reduce wear. Cleaning schedules will vary depending on environmental conditions. Simco-Ion recommends activating the Auto-Clean System at least once a week, significantly reducing maintenance time, extending emitter point life and ensuring balanced performance.

## Ordering Information

<b>91-6422e-02</b>	Model 6422e with Alarm Indicator Light and FMS
<b>91-6422e-AC-02</b>	Model 6422e with Auto-Clean
<b>92-6422e-AC-US</b>	Model 6422e with Auto-Clean; 120 VAC to 24 VAC Transformer
<b>14-1420-01</b>	Wall Transformer, 120V/24 VAC 500 mA, 5.5 x 2.1 x 12 mm plug, 6 ft (1.8m) cord, US
<b>14-1430-01</b>	Wall Transformer, 230V/24 VAC 500 mA, 5.5 x 2.1 x 12 mm plug, 6 ft (1.8m) cord, EU
<b>14-1322</b>	24 VDC 120/230V 50/60 Hz AC-DC Adapter
<b>18-20285</b>	Wall Outlet Connector for 14-1322, US/JP
<b>18-20286</b>	Wall Outlet Connector for 14-1322, UK
<b>18-20287</b>	Wall Outlet Connector for 14-1322, EU
<b>18-20288</b>	Wall Outlet Connector for 14-1322, CN

**SIMCO ION**<sup>TM</sup>  
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